

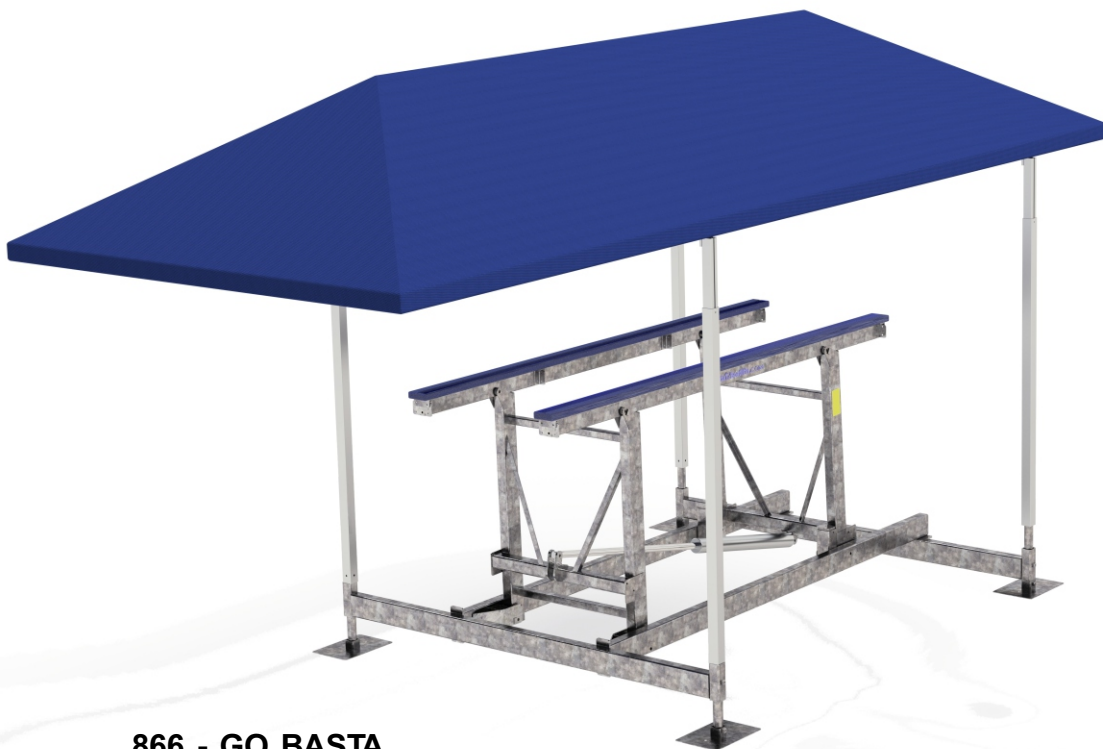


Basta®
Boatlifts

Solo™ Canopies

READ complete manual CAREFULLY
BEFORE attempting assembly or installation

- ASSEMBLY
- INSTALLATION
- REPLACEMENT PARTS



866 - GO BASTA
www.gobasta.com

Basta, Inc. Bellevue WA 98005 USA

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11/21
L392-0105F

THANK YOU

Thank you for purchasing a Basta Marine Solø™ Canopy. We feel you have made a wise choice and hope that you always remain completely satisfied with its beauty and durability.

INTRODUCTION

Please take a moment and read through this entire manual before beginning assembly. There are many parts that look similar but are different lengths, including hardware. Lay out the parts prior to assembly with identical items grouped together.

Make sure that all pieces are assembled in the proper sequence or complications may result.

Be certain you know exactly what's going to happen during each step. There are large parts and therefore we emphasize CAUTION should be exercised to ensure your safety at all times. The canopy must be assembled on a day when the weather is calm and dry. We recommend that you hire a professional or have help when assembling your canopy.

NOTES:

DEALER: _____ PHONE: _____

PURCHASE DATE: _____ MODEL: _____

INSTALLED BY: _____ DATE: _____ PHONE: _____

FABRIC TYPE: _____ NOTES: _____

☐ Sunbrella™

☐ Vinyl

☐ Other: _____

FABRIC COLOR: _____

1 - 866 - GO BASTA (1 - 866 - 462 - 2782)

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TOOLS REQUIRED FOR ASSEMBLY

You will find the following tools helpful in the assembly of your Basta Marine Solø™ canopy:

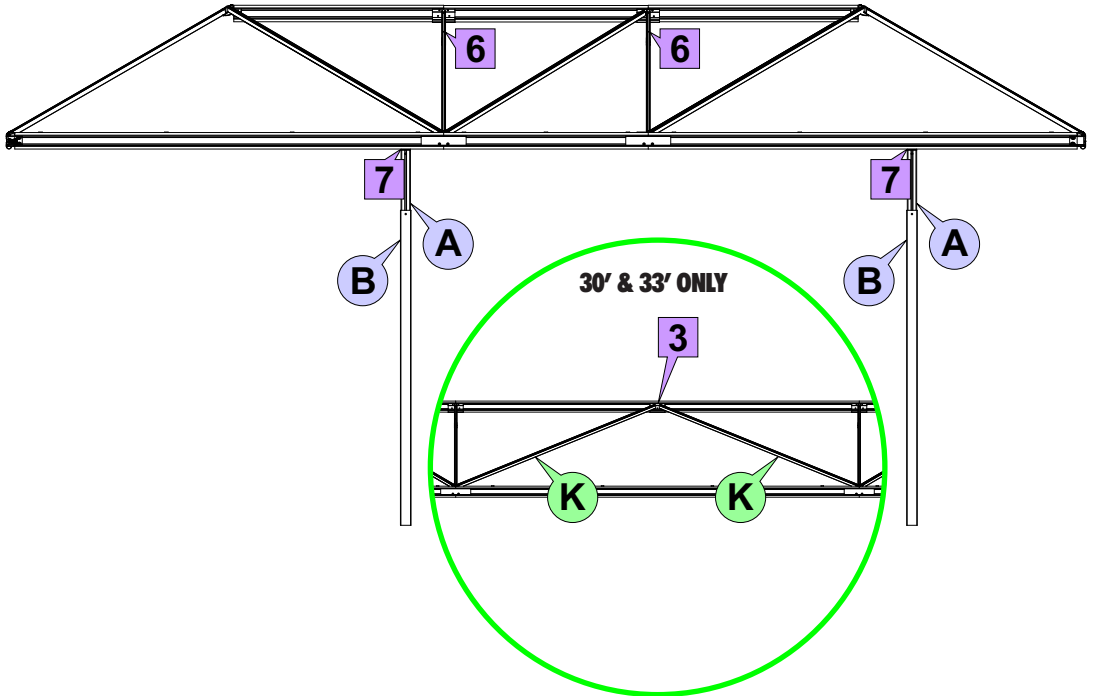
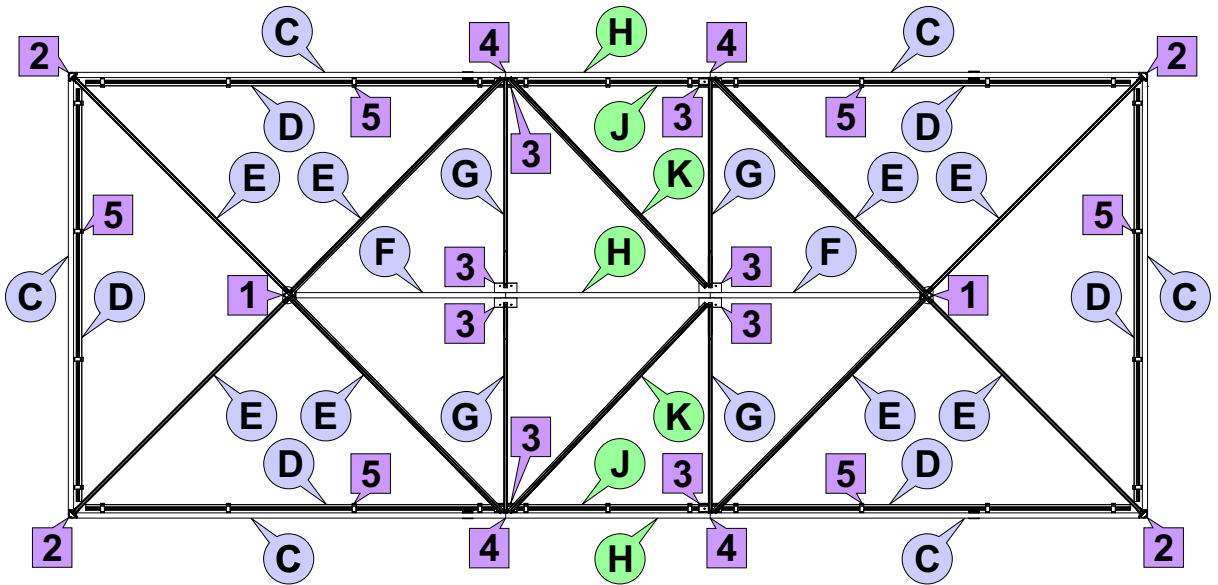
9/16" combination end wrench
1/2" combination end wrench
tape measure

carpenter's level
2 pieces of 2X4 X 12' lumber
strong cord

GENERAL NOTES

1. Refer to pages 4 through 7 to identify the canopy parts. The various similar looking rafters and rails can quickly be identified with a tape measure.
2. For best results the canopy should be assembled on a reasonably level surface.
3. Before starting assembly, lay out components in their approximate positions.
4. The rafters are always installed with **the grooved face up**.
5. Over-tightening the fasteners may bend or distort the aluminum parts.
6. After completing the assembly of the canopy frame and before installing the canvas, go back and recheck each of the fasteners for tightness. A few days later, check the fasteners again.
7. After any period of high wind, check the fasteners for tightness, especially the bolts that tension the leg clips. Check the canvas for any rips or loose lacing.
8. Please fill out the 'Notes' section on page 2 for your future reference should replacement parts or service be required.

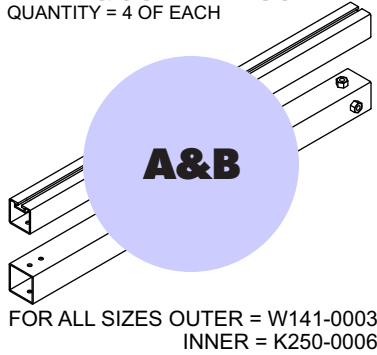
PARTS LOCATION



PARTS IDENTIFICATION

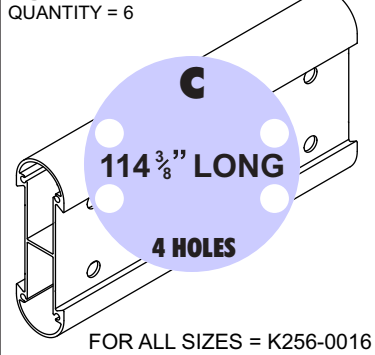
INNER & OUTER LEGS

QUANTITY = 4 OF EACH



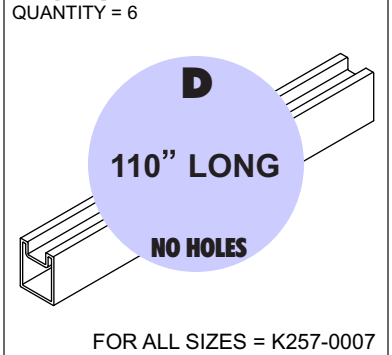
LOWER RAIL

QUANTITY = 6



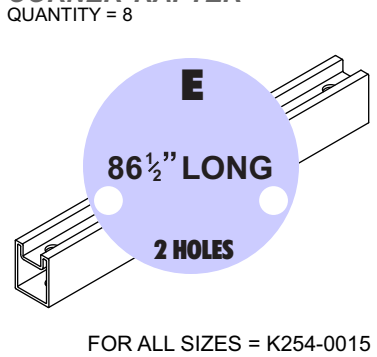
LACING RAIL

QUANTITY = 6



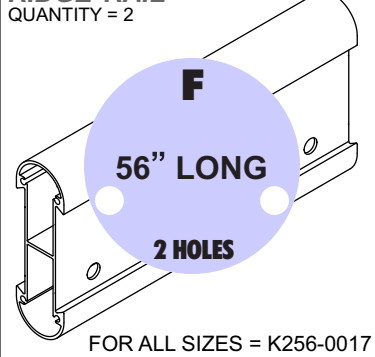
CORNER RAFTER

QUANTITY = 8



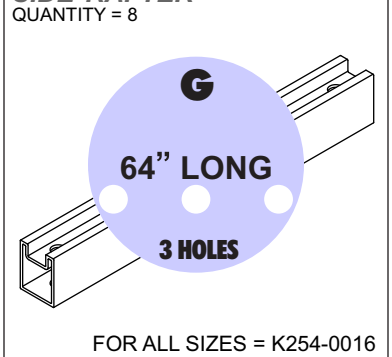
RIDGE RAIL

QUANTITY = 2



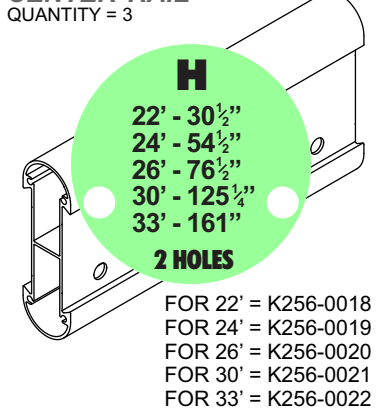
SIDE RAFTER

QUANTITY = 8



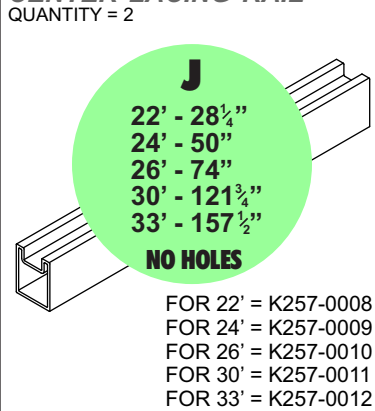
CENTER RAIL

QUANTITY = 3



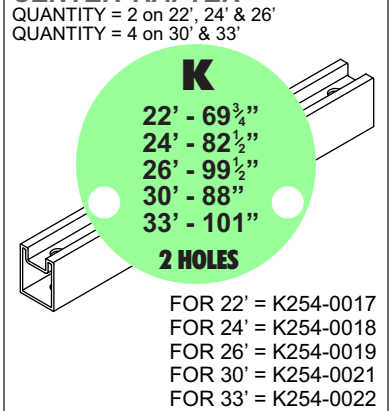
CENTER LACING RAIL

QUANTITY = 2



CENTER RAFTER

QUANTITY = 2 on 22', 24' & 26'
QUANTITY = 4 on 30' & 33'

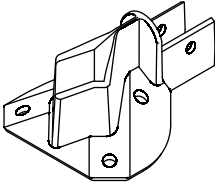


PARTS IDENTIFICATION

PEAK CASTING

QUANTITY = 2

1

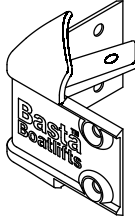


FOR ALL SIZES = K258-0013

CORNER CASTING

QUANTITY = 4

2

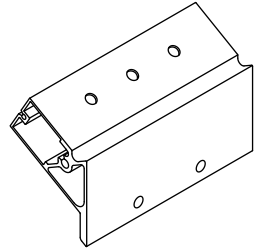


FOR ALL SIZES = K258-0012

RAFTER CLIP

QUANTITY = 8 on 22', 24' & 26'
QUANTITY = 10 on 30' & 33'

3

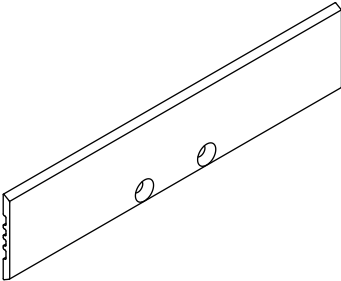


FOR ALL SIZES = K258-0015

SPLICE PLATE

QUANTITY = 4

4

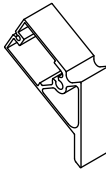


FOR ALL SIZES = K258-0014

BUNGEE CLIP

QUANTITY = 30

5

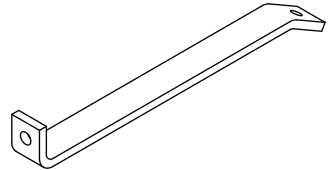


FOR ALL SIZES = K258-0007

RAFTER STRAP

QUANTITY = 4

6

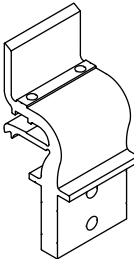


FOR ALL SIZES = K259-0001

LEG CLIP

QUANTITY = 4

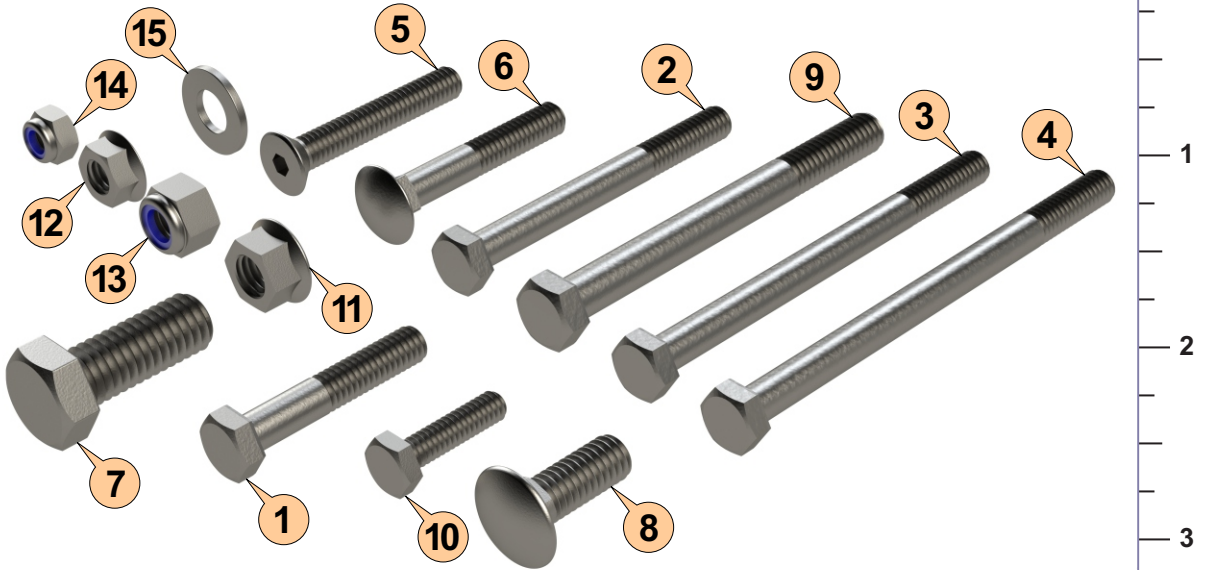
7



FOR ALL SIZES = K258-0008

HARDWARE

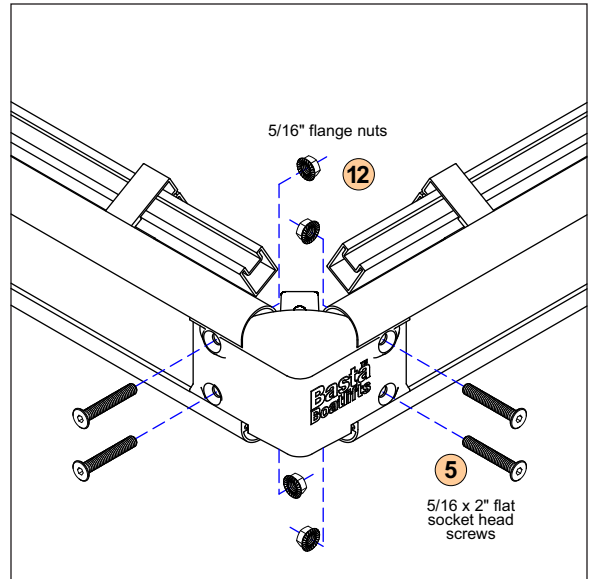
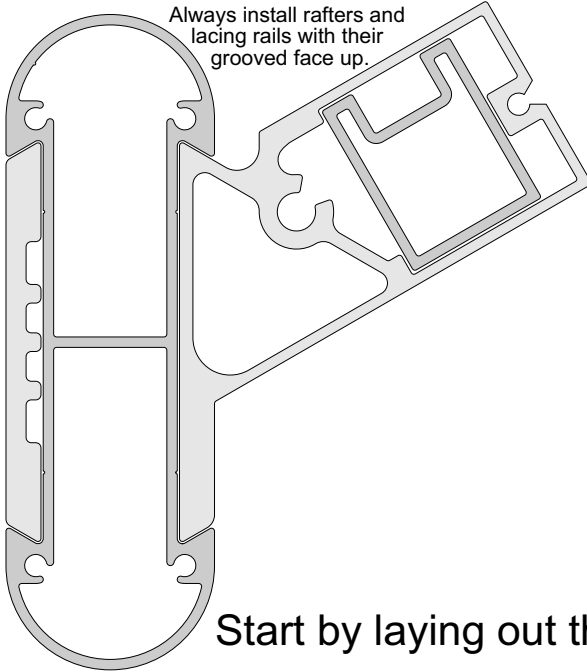
NOTE: Use a small amount of 'moly' lube on the bolt threads.
Stainless steel fasteners will gall and bind without lubrication.



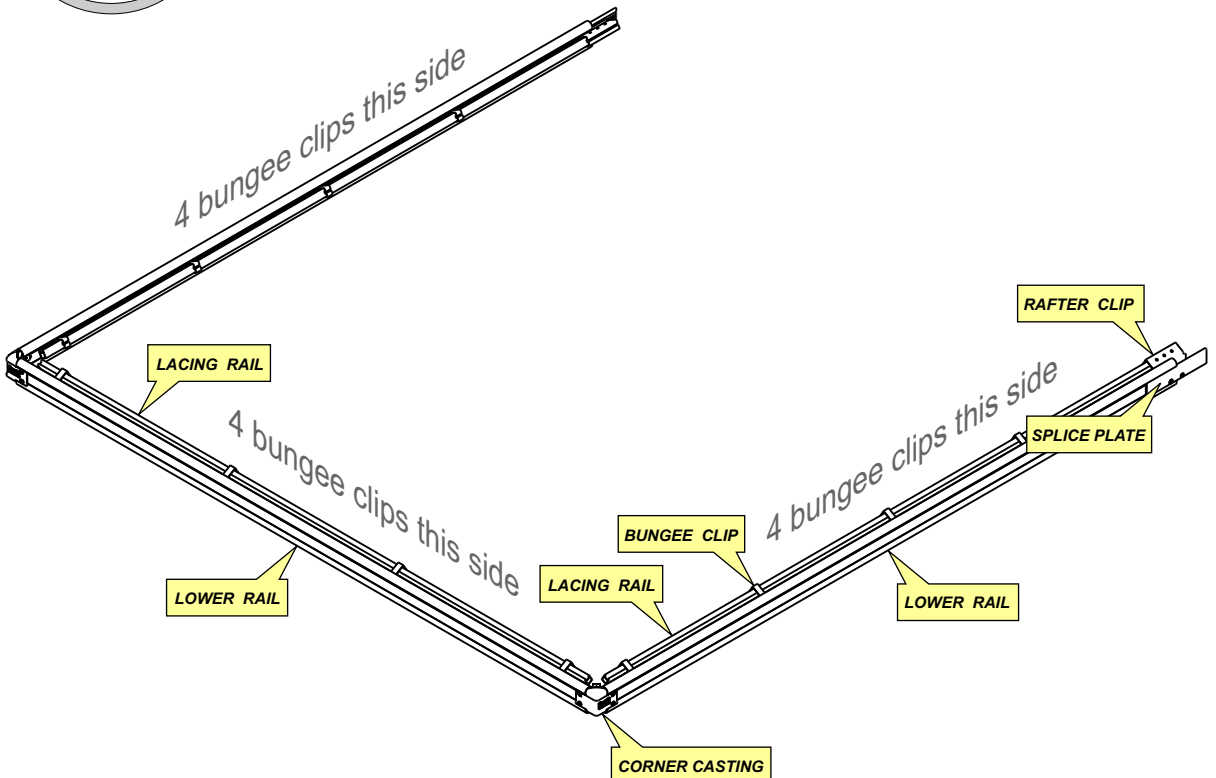
ITEM #	DESCRIPTION	WHERE USED	QTY	PART #
1	5/16 - 18 x 1-3/4 hex head cap screw	ridge rail to upper rafter clips	18	S103-0408
2	5/16 - 18 x 3 hex head cap screw	single rafters to rafter clips	8	S103-0413
3	5/16 - 18 x 4 hex head cap screw	double rafters to rafter clips	8 or 12 *	S103-0417
4	5/16 - 18 x 4-1/2 hex head cap screw	rafter strap to double rafters	4	S103-0419
5	5/16 - 18 x 2 flat socket head cap screw	splice plates & corner castings	24	S118-0409
6	5/16 - 18 x 2 carriage bolt	rafter strap tensioners	2	S123-0409
7	1/2 - 13 x 1 1/4 hex head set screw	outer leg to lift leg	8	S166-6711
8	3/8 - 16 x 1 carriage bolt	inner leg to outer leg	4	S123-0505
9	3/8 - 16 x 3 3/4 hex head cap screw	leg clip to inner leg	8	S103-0516
10	1/4 - 20 x 1 hex head cap screw	leg clip tensioner	8	S103-0305
11	3/8 - 16 flange nut	as needed	4	S342-7008
12	5/16 - 18 flange nut	as needed	64 or 68 *	S342-7007
13	3/8 - 16 lock nut	leg clip to inner leg	8	S362-0008
14	1/4 - 20 lock nut	leg clip tensioner	8	S362-0006
15	3/8 flat washer	leg clip to inner leg	16	S313-0008

* NOTE: LARGER QUANTITIES ARE FOR 30' & 33' CANOPIES

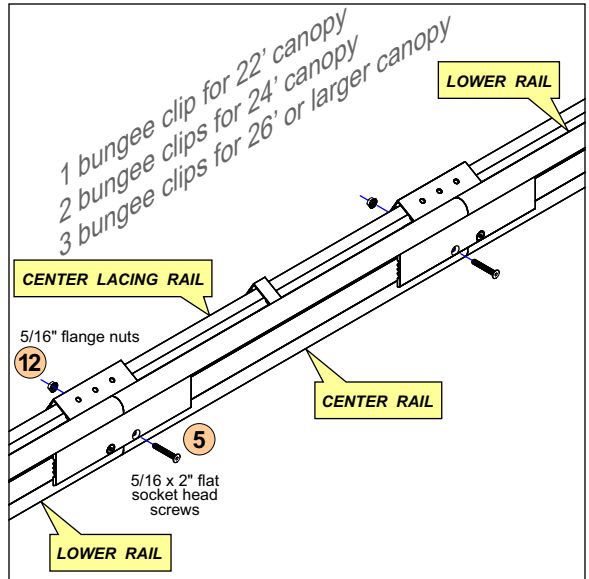
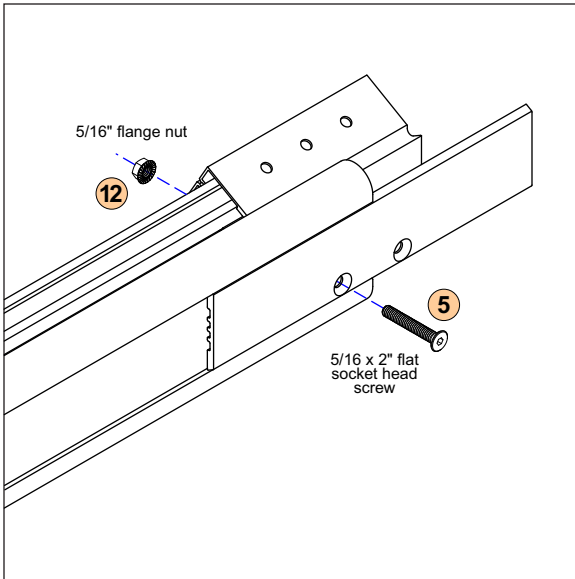
ASSEMBLY INSTRUCTIONS



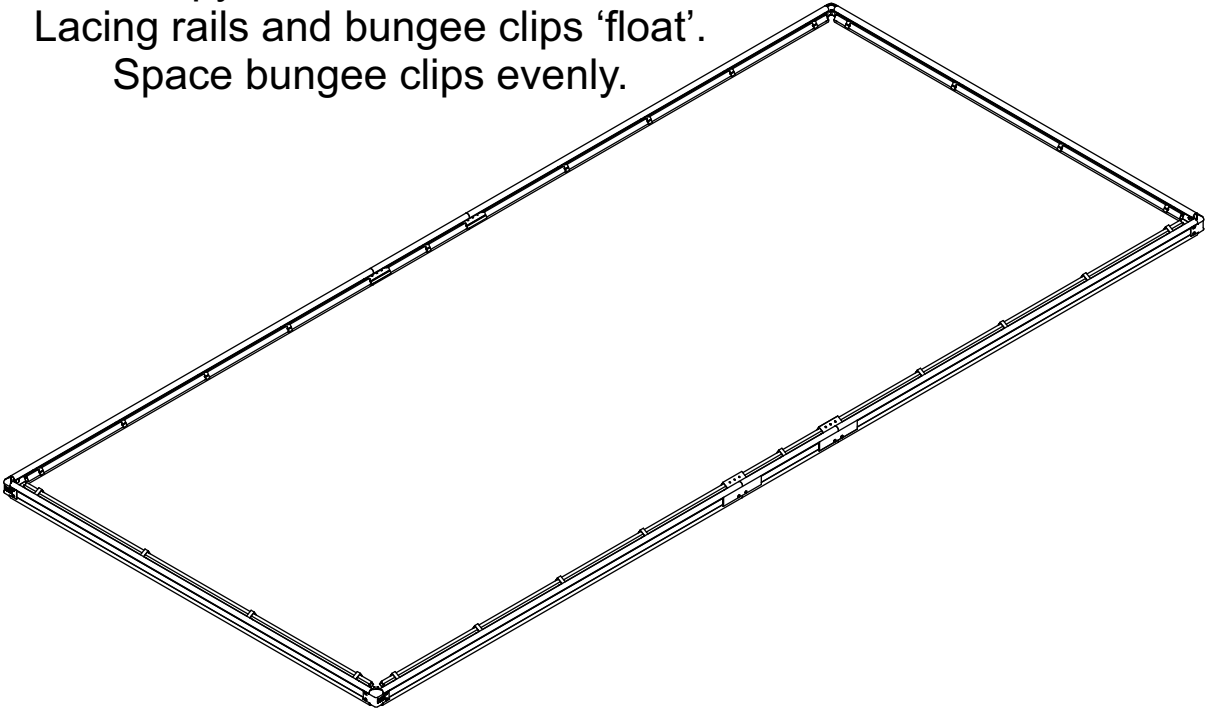
Start by laying out the canopy frame on level ground.



ASSEMBLY INSTRUCTIONS



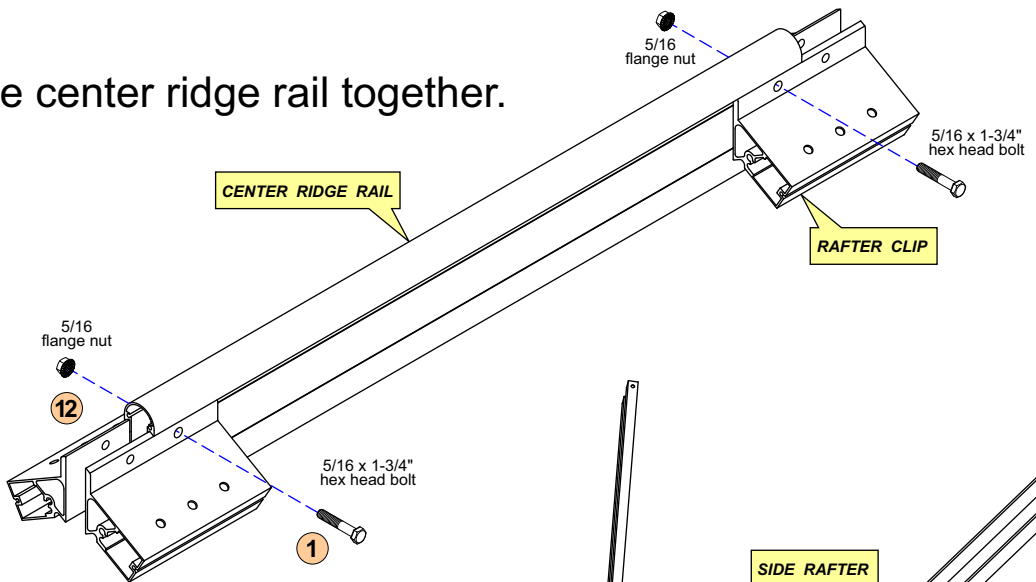
Both canopy end sections are identical.
Lacing rails and bungee clips 'float'.
Space bungee clips evenly.



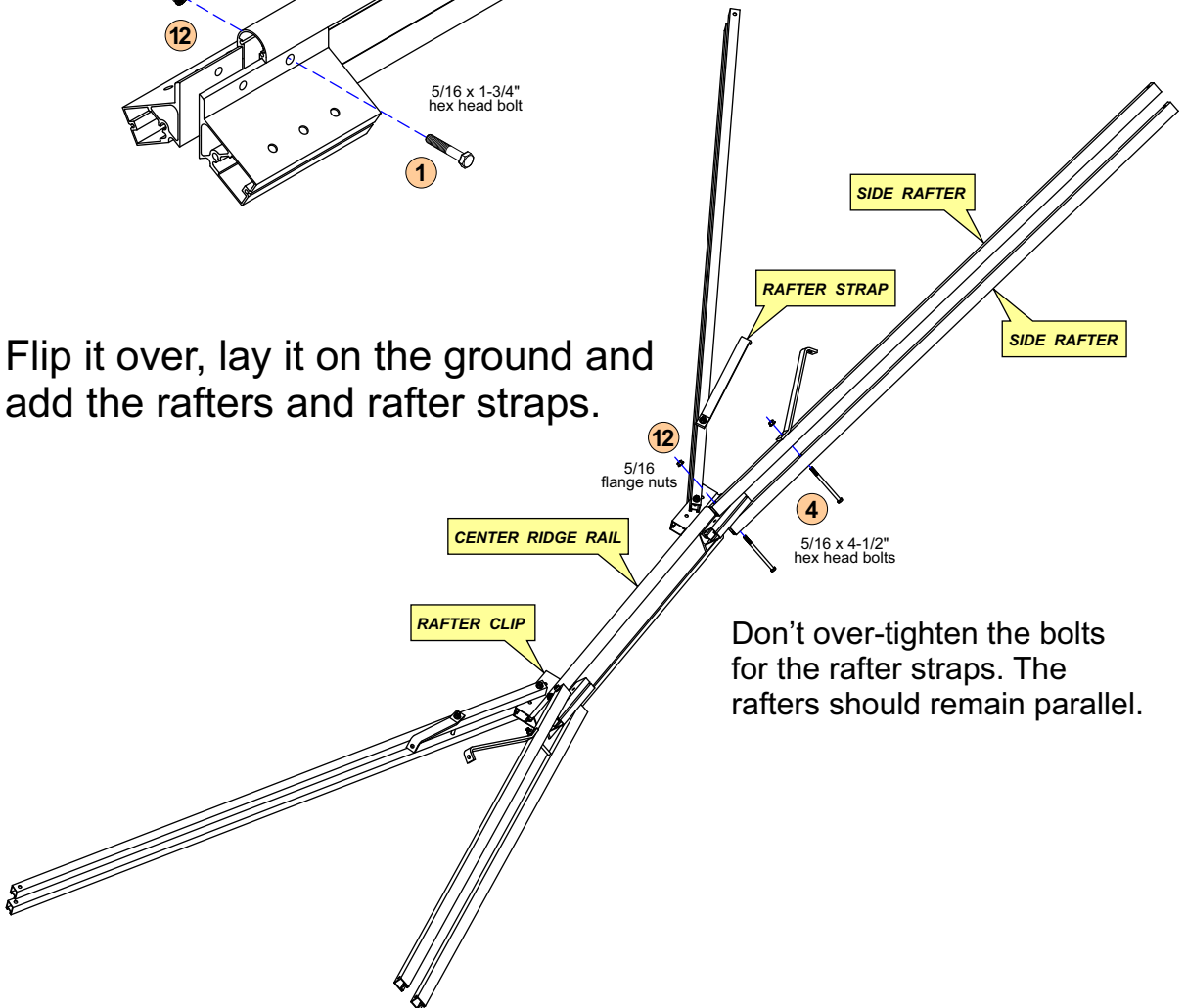
NOTE: use a small amount of 'moly' lube on bolt threads

ASSEMBLY INSTRUCTIONS

Put the center ridge rail together.



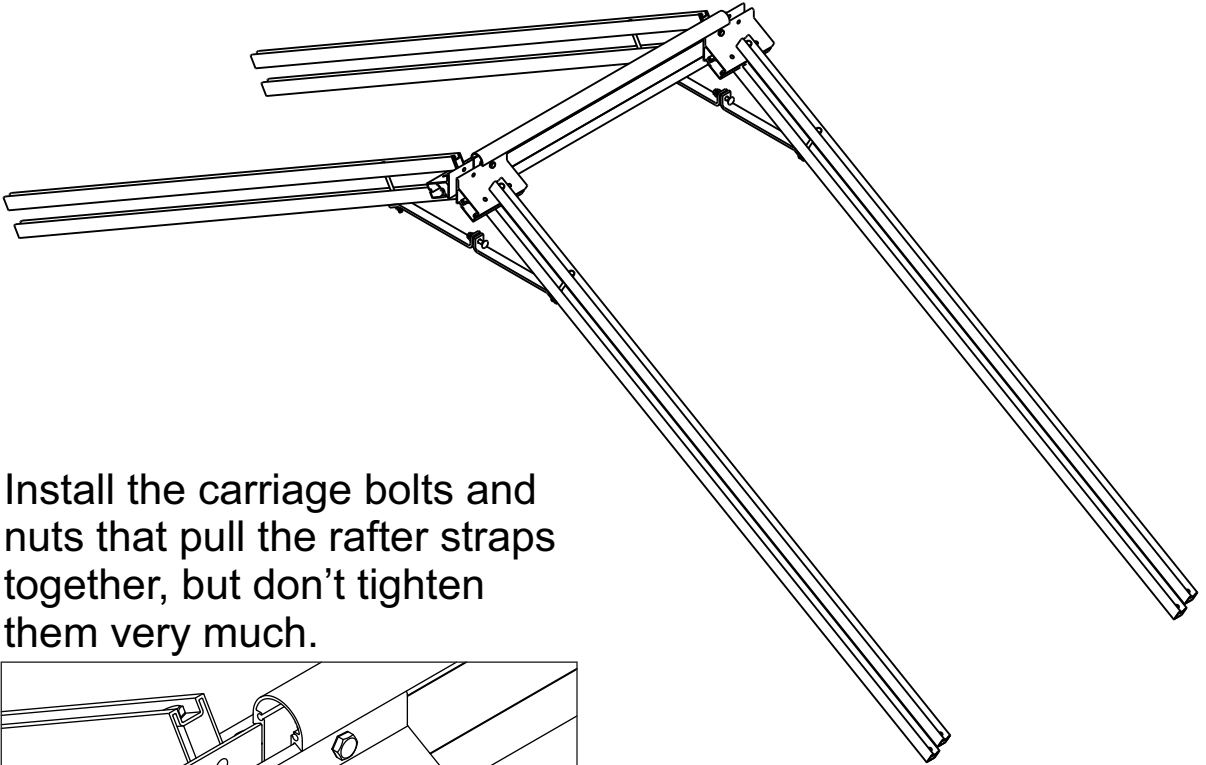
Flip it over, lay it on the ground and add the rafters and rafter straps.



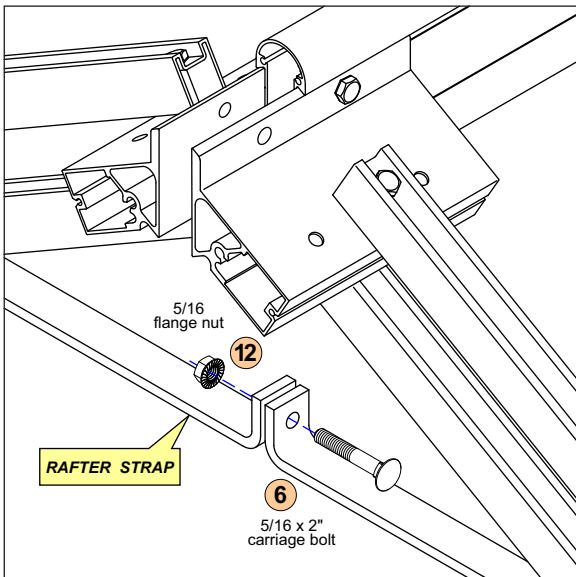
Don't over-tighten the bolts for the rafter straps. The rafters should remain parallel.

ASSEMBLY INSTRUCTIONS

Flip it back over and fold out the rafters to act like tripod legs.



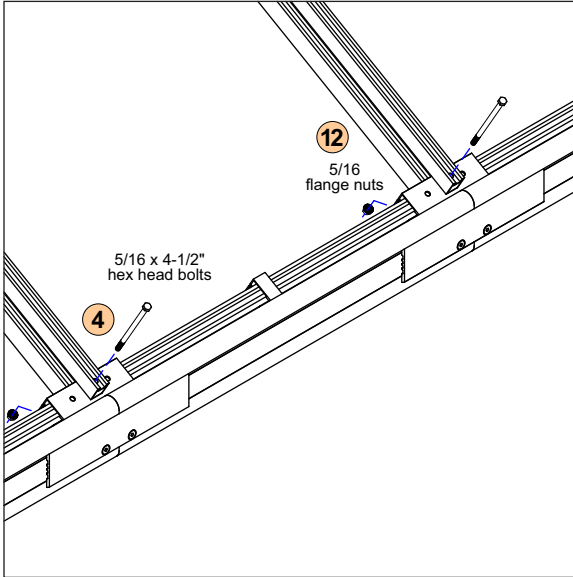
Install the carriage bolts and nuts that pull the rafter straps together, but don't tighten them very much.



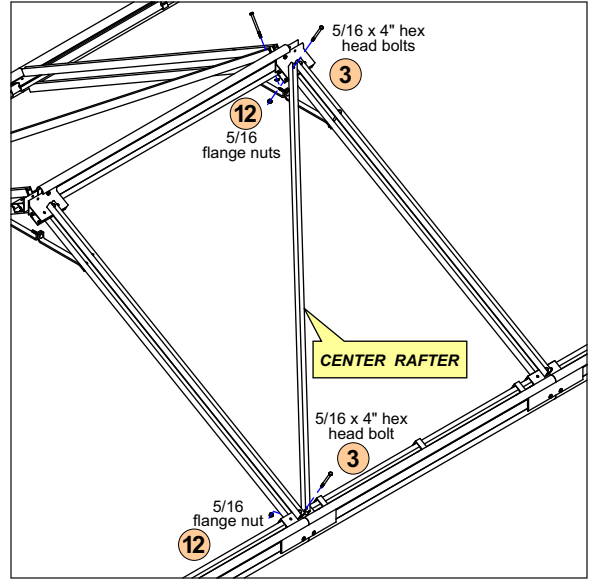
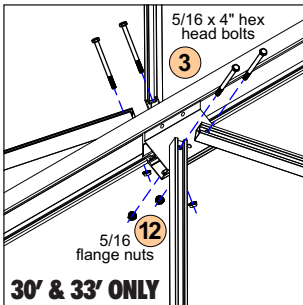
NOTE: use a small amount of 'moly' lube on bolt threads

ASSEMBLY INSTRUCTIONS

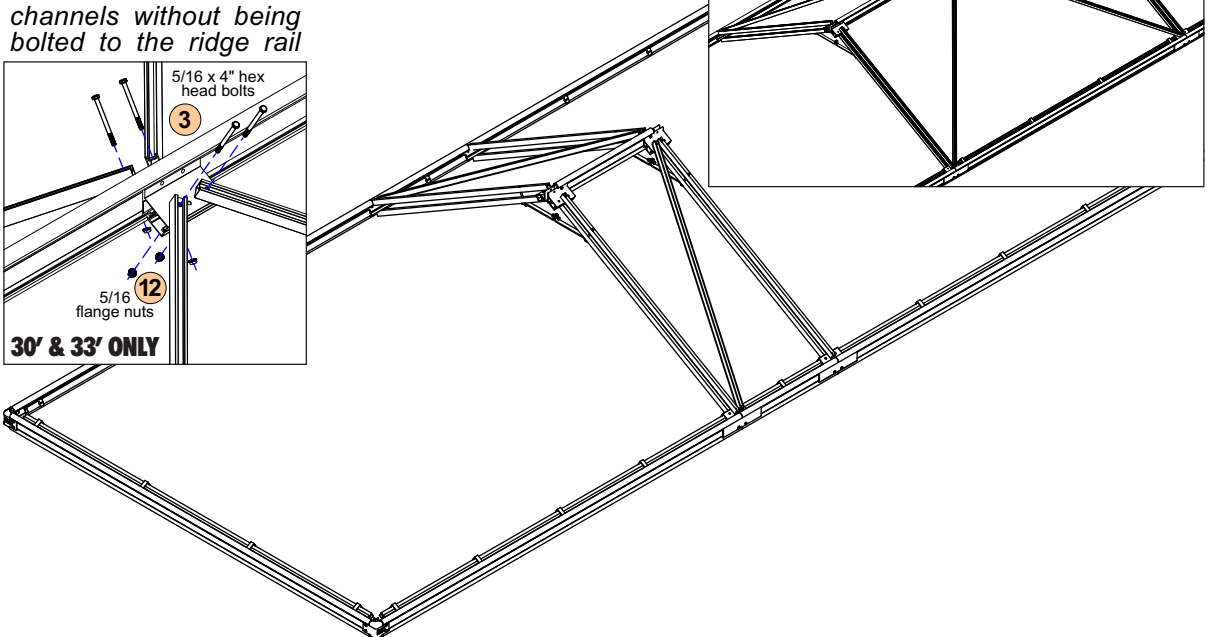
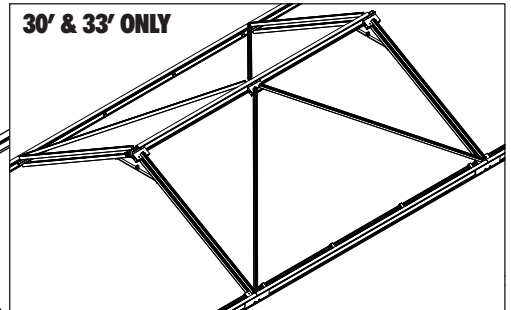
Bolt it to the lower frame.



NOTE: these rafter clips "float" in the dovetail channels without being bolted to the ridge rail

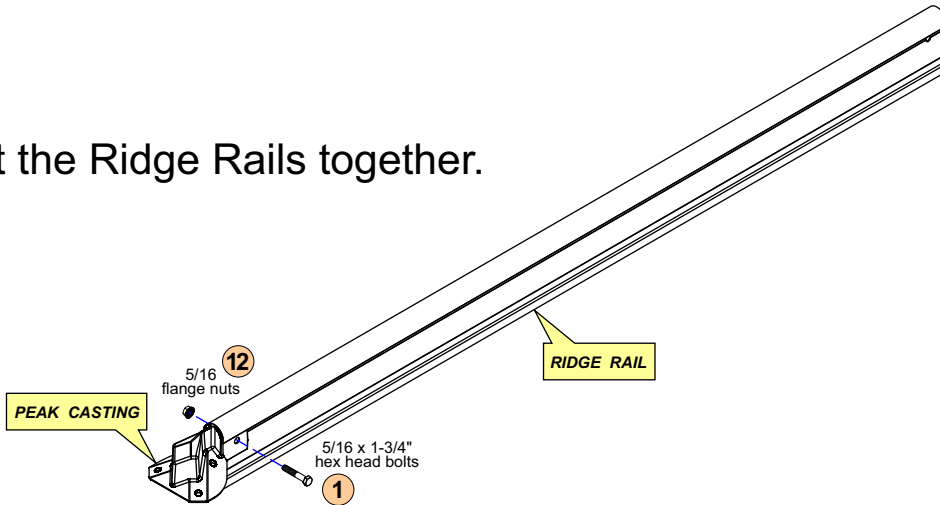


Add diagonal braces to the center section.

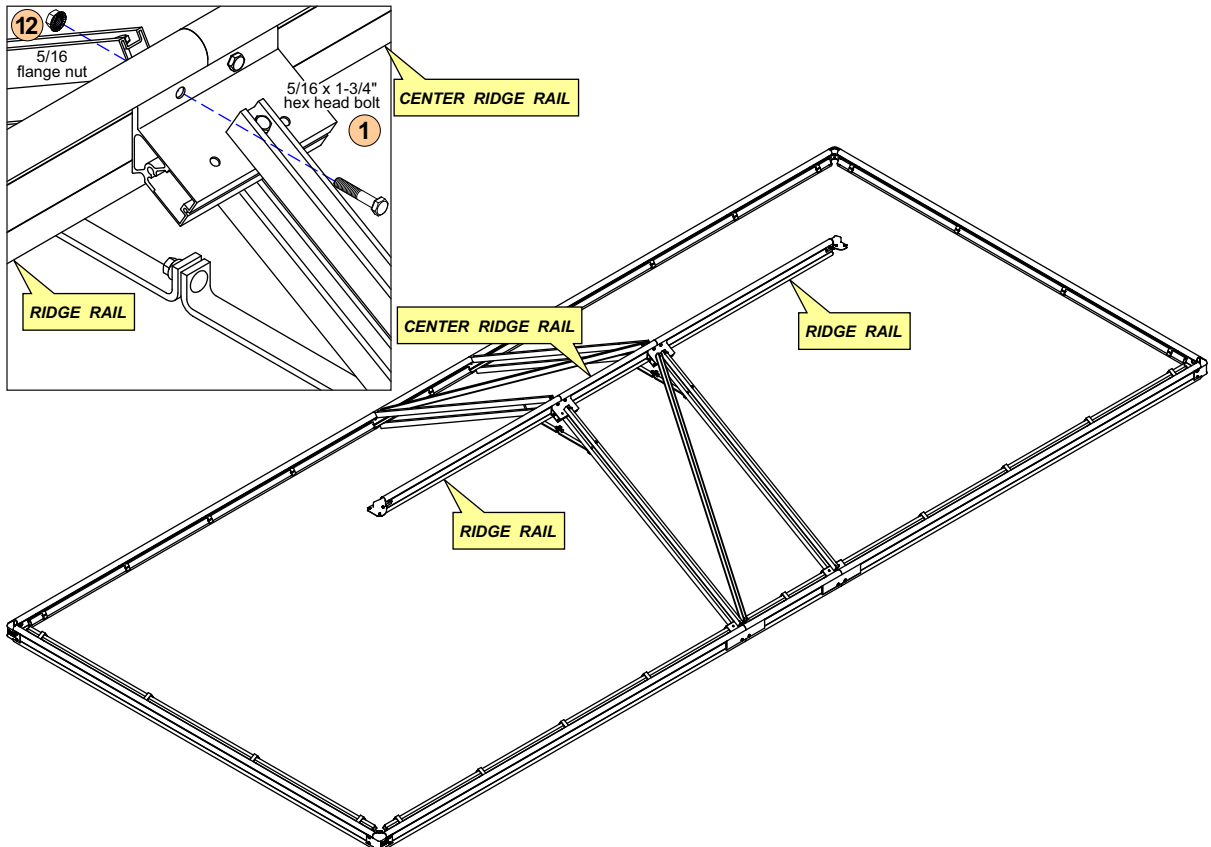


ASSEMBLY INSTRUCTIONS

Put the Ridge Rails together.



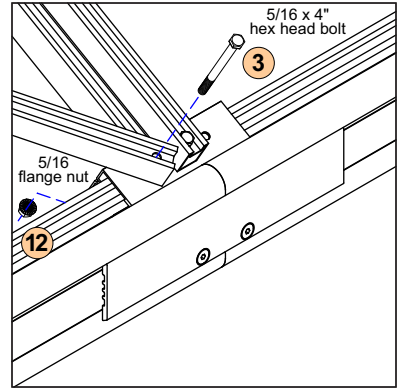
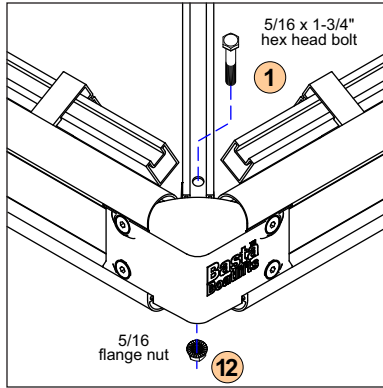
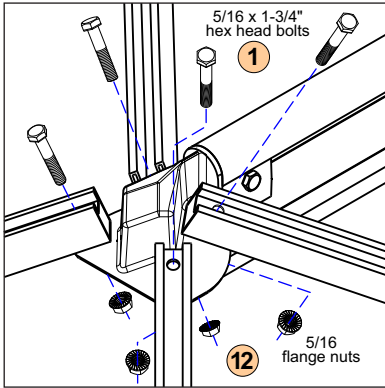
Attach them to the rest of the frame.



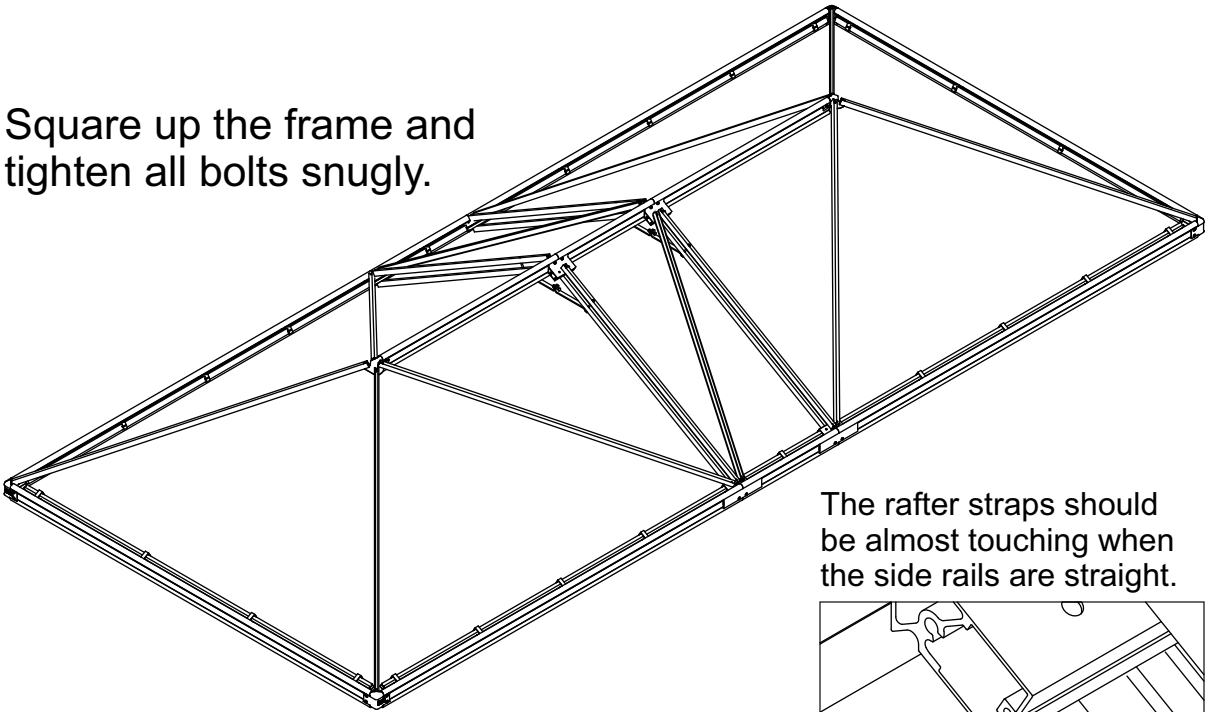
NOTE: use a small amount of 'moly' lube on bolt threads

ASSEMBLY INSTRUCTIONS

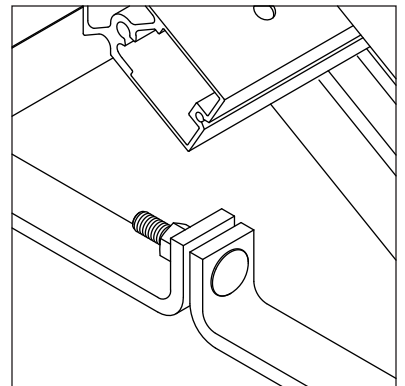
Add the corner rafters.



Square up the frame and tighten all bolts snugly.

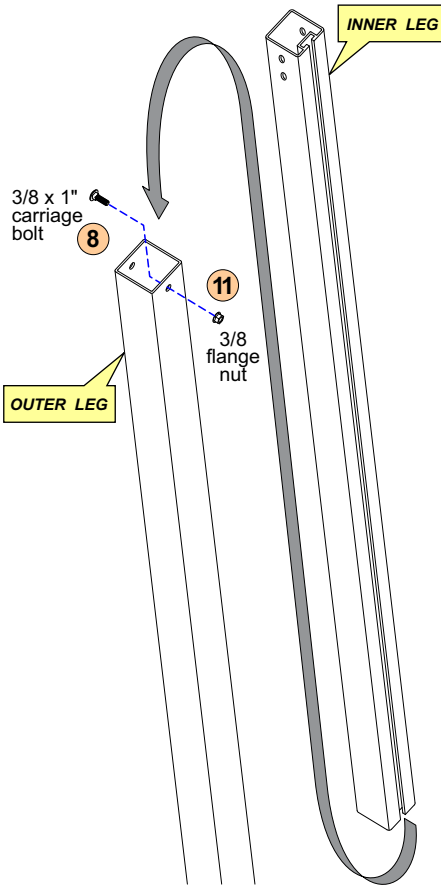


The rafter straps should be almost touching when the side rails are straight.

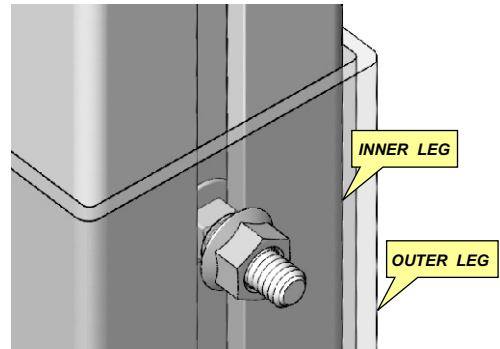


ASSEMBLY INSTRUCTIONS

Install the carriage bolts and nuts on the outer legs and leave them slightly loose, then install the inner legs

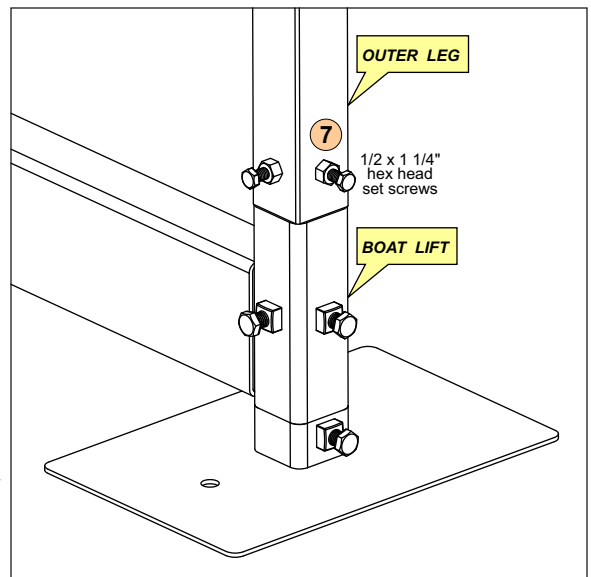


The carriage bolt heads slide in the slots.



Install the hex head set screws into the nuts welded on the outer canopy legs. Slip the canopy legs over the lift legs and tighten the set screws.

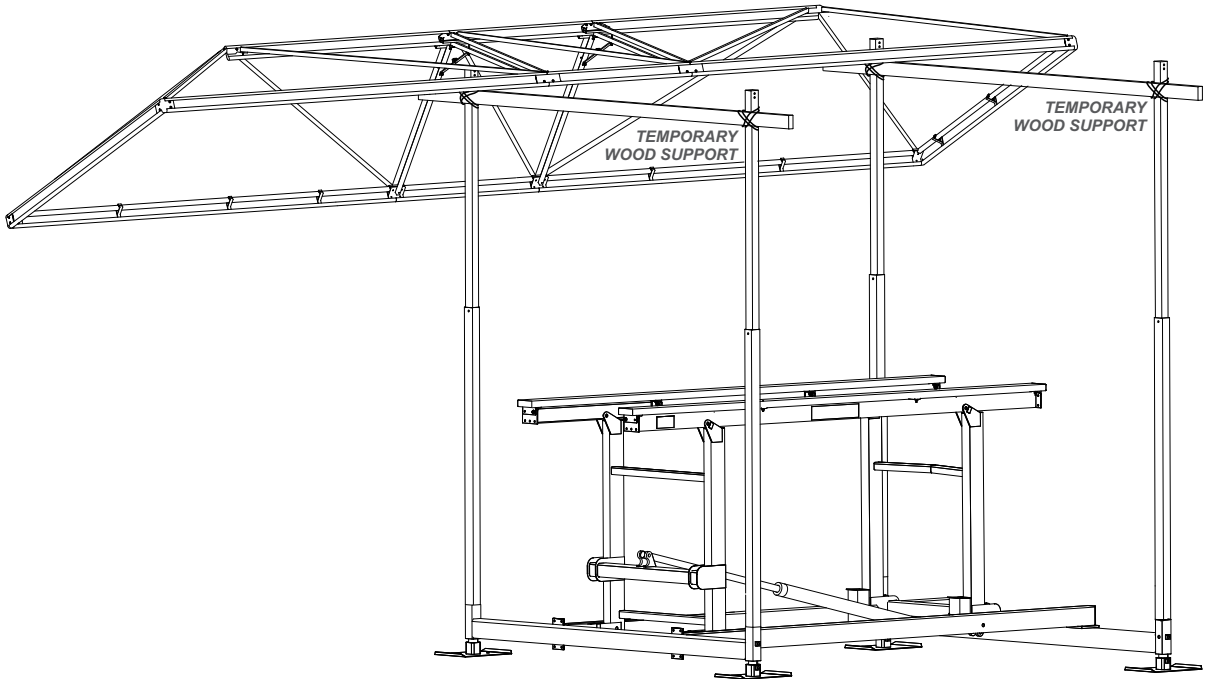
The slots in the inner canopy legs should face forward or aft.



NOTE: use a small amount of 'moly' lube on bolt threads

ASSEMBLY INSTRUCTIONS

With the aid of one or more assistants, place the canopy frame up on some wooden supports lashed to the canopy legs.



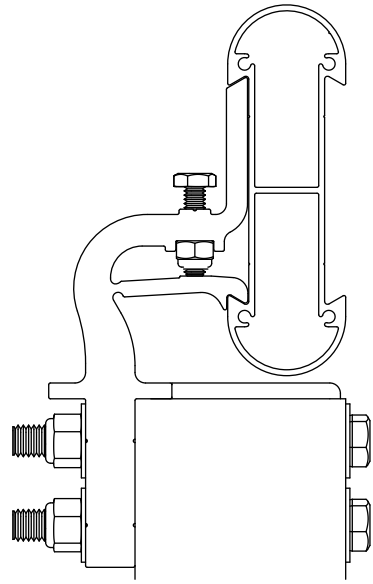
Slide the canopy frame as close to its final position as possible.

FINAL ASSEMBLY

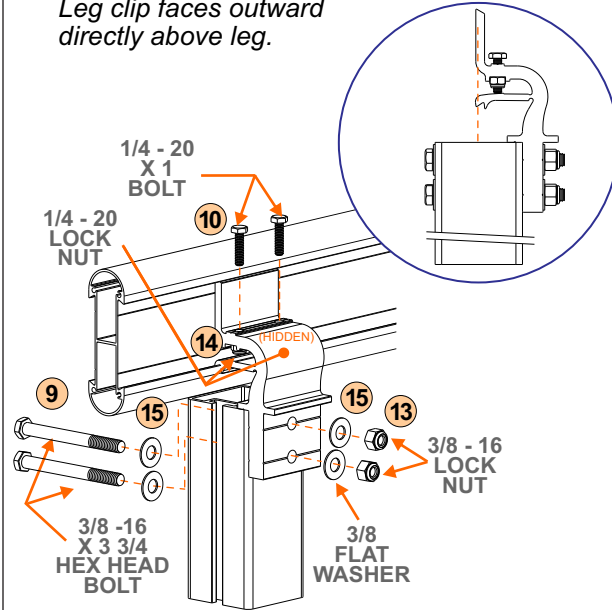
Attach the canopy leg clips to the canopy lower rails.

Lift the canopy frame and attach the leg clips (one at a time) onto the tops of the legs.

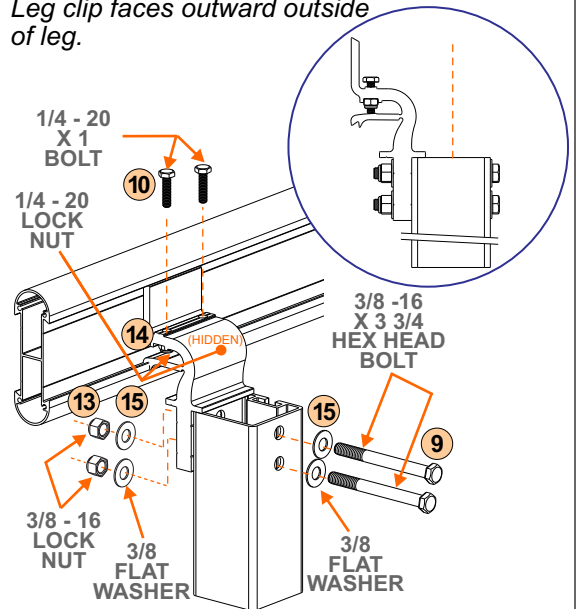
The leg clip snaps into the dovetail slot in the canopy lower rail. When the 1/4" bolts are tightened, it locks into place.



*6k-10k lifts (117" on-center legs).
Leg clip faces outward
directly above leg.*



*4.5k lifts (110" on-center legs).
Leg clip faces outward
outside of leg.*

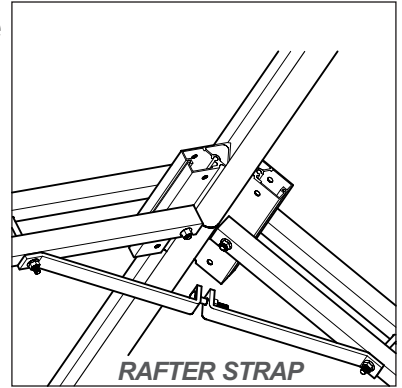


Use a bubble level to verify that the canopy is level and square. Adjust the telescoping legs to level the frame if needed. Securely tighten all fasteners.

NOTE: use a small amount of 'moly' lube on bolt threads

MAINTENANCE

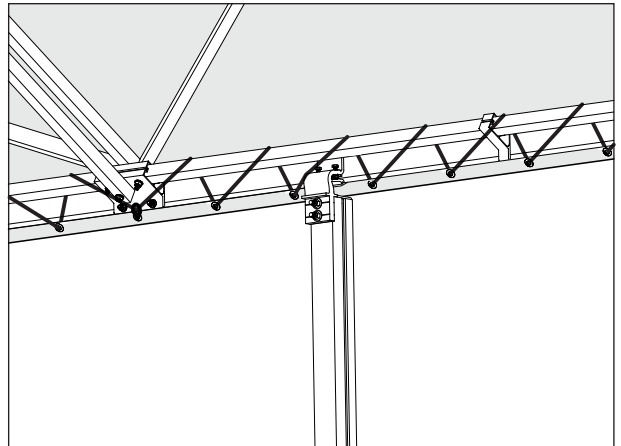
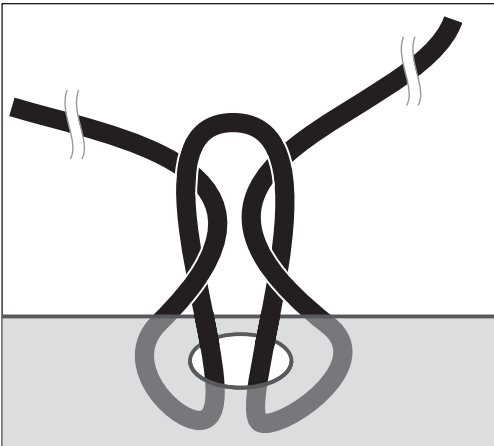
If the canopy frame bows out slightly in the middle, tighten the bolt in the middle of the rafter strap. IT SHOULD NOT NEED TO BE TIGHTENED COMPLETELY. If there is still some bow with less than a ¼" gap in the center of the strap, examine the lift installation to determine the cause of the problem. Make sure the lift legs are plumb and straight.



CANVAS INSTALLATION

WARNING: Do not attempt to install the canopy canvas if there is any significant wind.

1. Unpack the canopy fabric and put it up on the frame. The seams should be on the inside.
2. Two rolls of lacing are supplied. Lacing should start at the center of each side. Find the center of one of the lengths of lacing and make a loop. Push the loop a few inches through the canopy grommet closest to the center of one side. Pass the free ends of the lacing through the loop as shown below left and pull them until snug.
3. Start lacing toward the canopy ends by passing the lacing over the lacing rail and then through the next canopy grommet. Continue until you reach the centers of the canopy ends.
4. Repeat for the other side.
5. Go around the canopy adjusting the fabric and the tension of the lacing for the best fit.
6. Tie the free ends of the lacing together at each end and cut off any excess.



Basta Boatlifts Limited Warranty



**Basta
Boatlifts**

Thank you for investing in one of the finest PWC lifts in the world. We pride ourselves in knowing our product will safely and reliably be the conduit to your fun on the water. Welcome to the Basta Boatlifts family and Boat Happy!

Basta Inc. dba Basta Boatlifts ("Company") warrants its Products (purchased after November 1st, 2021) for non-commercial use for a period of,

- 16 years against manufacturing defects in steel and aluminum lift frame welds.
- 3 years against defects in materials and workmanship including hydraulic components, charging system, remote controls, dock box, bunks, canopies, and accessories.
- 1 year battery warranty when maintained in accordance with battery manufacturer's guidance for batteries supplied by the Company,

to the original Purchaser ("Purchaser"), beginning from date of purchase of the Product from Company. If the Product is purchased from an authorized Company Reseller, the warranty term begins upon the date the new Product is sold to the end Purchaser ("Warranty Start Date").

Annual inspection of the Product bolts, pins, hydraulics, pump, electronics, and welds, by a Company employee or Company authorized agent, shall be conducted. Failure to undertake such maintenance shall constitute "abuse" under Exclusions below.

Company has the right to modify Products at any time without incurring any obligation to make the same or similar modifications on Products previously manufactured or purchased.

Terms And Conditions:

Purchaser must register Product for a valid Warranty. Warranty registration may be found and submitted at:

<https://bastaboatlifts.com/support>.

Notice requirements and remedies:

If the Purchaser discovers a defect, the purchaser shall immediately notify the Company in writing by submission of a Warranty Claim form. Warranty Claim forms may be found and submitted at <https://bastaboatlifts.com/support>. Upon receipt of a complete Warranty Claim form and after confirmation by Company that the Product is defective, the Company, or its authorized Company dealer or agent, will, at the Company's sole discretion:

- 1- repair the Product or,
- 2-replace the defective part with a new or reconditioned part, or
- 3-refund the purchase price of the Product.

Confirmation of the defect shall require that reasonable proof of the defect be provided by Purchaser to Company or Company authorized agent, and may include that the Product or part be returned to Company for inspection at the Purchaser's initial expense. If the Purchaser chooses to order a replacement part prior to the final determination of the warranty claim, Purchaser will be responsible for the cost of the replacement part and its shipping. If the part is determined to be a valid warranty claim, the customer will be credited the amount of the replacement part and its shipping. Replacement parts for Products outside the United States will be shipped in the next authorized Dealer shipment unless

Purchaser agrees to pay for door to door freight of warranted Product. Warranty replacement shall not extend the original warranty of the defective Products. Labor for warranty work to be provided by the Company's Authorized dealer for a period of 3 years from Warranty Start Date, provided there is an active Authorized Dealer within 50 miles of the location of the Product. Labor will not be provided for direct purchases from Company or when an active Authorized Dealer is not located within 50 miles of the location of the Product.

Warranty requests received after expiration of warranty term will not be covered under this warranty regardless of when the defect occurred or was discovered.

Confirmation of the defect shall require that reasonable proof of the defect be provided by Purchaser to Company or Company authorized agent, and may include that the Product or part be Returned to Company for inspection at the Purchaser's initial expense. Replacement parts for Products outside the United States will be shipped in the next authorized Dealer shipment unless Purchaser agrees to pay for door to door freight of warranted Product. Warranty replacement shall not extend the original warranty of the defective Products.

Labor for warranty work to be provided by the Company's Authorized dealer for a period of 3 years from Warranty Start Date, provided there is an active Authorized Dealer within 50 miles of the location of the Product. Labor will not be provided for direct purchases from Company or when an active Authorized Dealer is not located within 50 miles of the location of the Product.

Warranty requests received after expiration of warranty term will not be covered under this warranty regardless of when the defect occurred or was discovered.

Exclusions:

Product changes caused by age or environment (such as marine growth, heat, corrosion or electrolysis) shall not constitute a defect. In addition, this warranty does not cover or apply to the following: damages caused by or due to without limitation: accidents, collision, fire, flood, wind, ice, or any other natural disaster or acts of God, abuse, misuse, overloading, improper watercraft loading, use when out of level, faulty assembly or installation. Lift components' fluid levels and condition, including battery electrolyte (water and acid), hydraulic fluid and strainer cleaning are maintenance items and are not covered by this warranty. Sacrificial anodes (zincs), cosmetic concerns and custom coatings are not covered by this warranty.

Warranty is void if the Product has been modified in any way or if any Company serial number has been removed or defaced. Product purchased from Company, but used on non-Company Products are excluded from this warranty.

Limitations:

To the maximum extent permitted by law except as expressly stated herein, there are no warranties, expressed or implied, by operation of law or otherwise, of the Product furnished under this Agreement. Seller disclaims any implied warranty of merchantability or fitness for a particular purpose. The sole remedy for liability of any kind shall be limited to the remedies provided in this warranty and shall in no event include any incidental, indirect, special or consequential damages or loss of use, revenue or profit. Should the company nevertheless be found liable for any damages, the total liability of the company shall be limited to the purchase price of the Product.

ACCESSORIES FOR MOST BASTA BOATLIFTS™

For additional information and images visit our web site at www.gobasta.com or contact Basta Boatlifts at **1-866-GOBASTA** for a catalog.



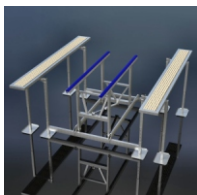
Centering Guides

These vertical reference guides gently center your boat over the lift and provide a constant reference point for front/back positioning.



Bow Guide

This adjustable bow stop assists in proper placement of your boat by gently stopping its forward motion.



Catwalk Brackets

One of the many advantages of using a boat lift is the increased accessibility to your boat for maintenance. These brackets allow a side deck to be attached to the existing boat lift or canopy legs.



Power Unit Support Bracket

Safely secure the power unit box to a boatlift canopy leg or the side of your dock.



Light kit

Install these lights above or below the water. They turn on with your remote control key fob.



Load Guides

Designed to make loading your boat straight and true amazingly easy - even in cross winds and active water.

CANOPIES

Protect your boat from the harmful effects of the sun, wind and snow.

Solo™ 33 canopy



Basta Solo™ canopy features:

- Low profile silhouette
- Sturdy and wind resistant
- Attaches to a variety of lifts
- Wide choice of colors
- Durable Weblon® vinyl top
- Optional Sunbrella® tops
- 22, 24, 26, 30, 33, 39 foot lengths
- 10 and 12 foot widths
- All aluminum design
- Custom extrusions - no welds